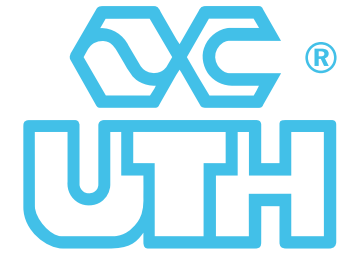
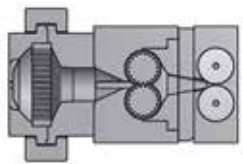


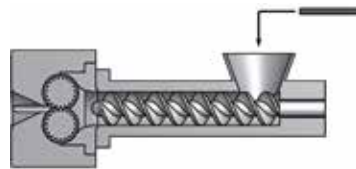
# ROLL-EX® 机型选型表



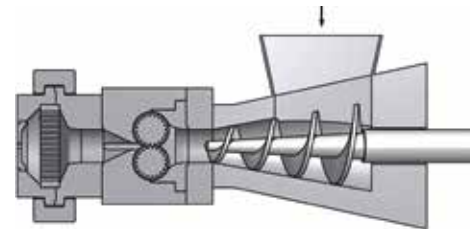
roll-ex®		70				120				150				220				300				600			1000		
型号		TRF	SF	DSE	AO	TRF	SF	DSE	AO	TRF	SF	DSE	AO	TRF	SF	DSE	AO	TRF	SF	DSE	AO	TRF	DSE	AO	TRF	DSE	AO
最大挤出量 热喂料	kg/h			400	400	1000		1000	1000	1500		1500	1500	2500		2500	2500	3500		3500	3500	6000	6000	6000	10000	10000	10000
最大挤出量 冷喂料	kg/h	250	400			600	1000			1000	1500			1800	2500				3500								



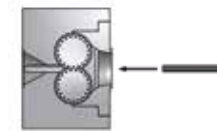
TRF 两辊喂料装置



SF 螺杆喂料装置

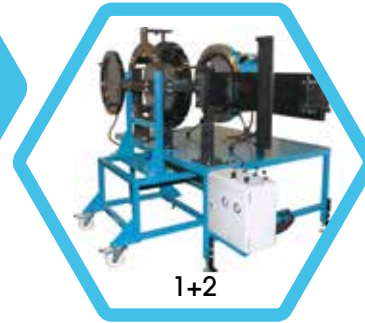
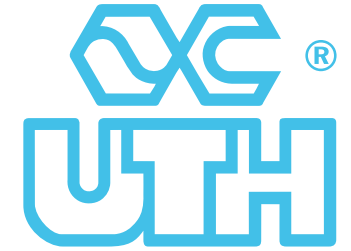


DSE 锥形双螺杆喂料装置

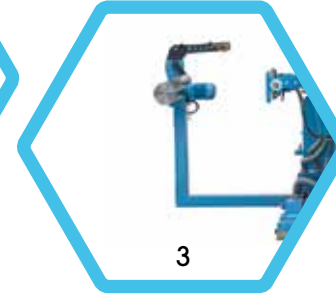


AO 附加组合

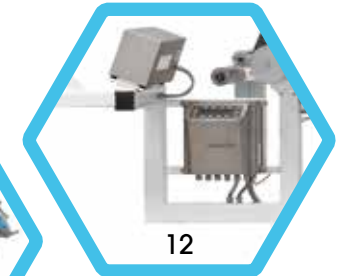
# ROLL-EX® 设备辅件



1+2



3



12



11



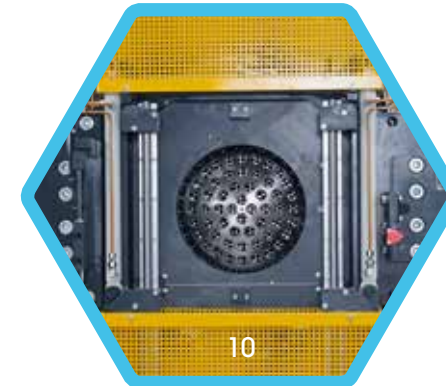
13



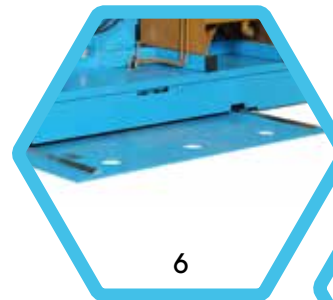
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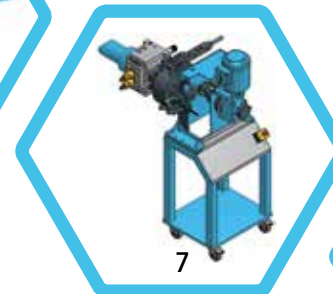
5



10



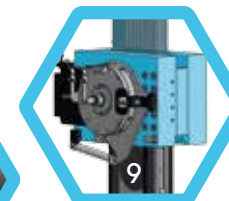
6



7



8



9

- 多孔板清理站(1)
- 多孔板传送小车(2)
- 接取辊, 配料环传感器, 在线过滤用(3)
- 接取装置, 用于冷喂料(4)
- 胶条储存器, 水平式(5)
- 移动装置(6)
- 预成型装置(7)
- 管材成型机头(8)
- 自动换网器(9)
- 裁切装置(10)
- 旁路运输带(11)
- 金属探测器(12)
- 数据记录系统(13)
- 工艺数据管理系统(13)
- 远程登录计算机系统(13)